In your own interest and that of safety, it is law that all gas appliances are installed by competent persons and in accordance with the above regulations.
1.0 INTRODUCTION

These instructions must be read in conjunction with the Design, Installation and Servicing instructions for the GulfStream®

Any central heating flue installation must comply with the relevant recommendations of the current version of the Gas Safety (Installation and Use) Regulations, and the Building Regulations as well as any British and European Standards such as BS 5440 : Part 1.

The information in this manual is provided to assist generally in the selection of equipment. The responsibility for the selection and specification of the equipment must however remain that of the customer and any designers or consultants concerned.

Please note: We do not therefore accept any responsibility for matters of design, selection or specification or for the effectiveness of an installation containing one of our products unless we have been specifically requested to do so.

All goods are sold subject to our Conditions of Sale, which are set out at the rear of this manual.

In the interest of continuously improving the GulfStream range, Gledhill Water Storage Ltd reserve the right to modify the product without notice, and in these circumstances this document, which is accurate at the time of printing, should be disregarded. It will however be updated as soon as possible after the change has occurred.

Note:

See separate manuals for details of the following flue kits which are also available.

1. Ridge Terminal Flue Kit
2. Gable Terminal Flue Kit
3. Twin Pipe Horizontal Flue Kit
4. Roof Terminal Flue Kit

The Gledhill Group's first priority is to give a high quality service to our customers.

Quality is built into every Gledhill product and we hope you get satisfactory service from Gledhill.

If not please let us know.
FLUE COMPONENTS

* Concentric pipe and fittings are normally supplied in 60/100mm nominal white epoxy finish. However, the wall terminal is also available in a brown finish.

![Wall terminal with clamp (with sealing plates)](image)

![87/90° Bend with clamp](image)

Concentric Boiler terminal conversion box with fixing screws

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### STANDARD BALANCED FLUE KIT - GT237 - WHITE TERMINAL
### STANDARD BALANCED FLUE KIT - AFG005 - BROWN TERMINAL

<table>
<thead>
<tr>
<th>Quantity</th>
<th>Description</th>
<th>Stock Code</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Conversion Box TC</td>
<td>GT268</td>
</tr>
<tr>
<td>1</td>
<td>600mm Wall Terminal 60/100 - White</td>
<td>GT215</td>
</tr>
<tr>
<td>1</td>
<td>600mm Wall Terminal 60/100 - Brown</td>
<td>GT282</td>
</tr>
<tr>
<td>1</td>
<td>87/90° Bend 60/100</td>
<td>GT218</td>
</tr>
</tbody>
</table>

**Additional flue components available**

- Terminal Guard                  GF209
- Concentric Flue Extension Piece 0.5m GT214
- Concentric Flue Extension Piece 1.0m GT213
- Concentric Shortable Extension Piece 0.5m GT217

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### 2.0 DESCRIPTION

The standard balanced flue kit system comprises a number of the push fit socketted concentric components shown opposite and is designed to allow the appliance to be fitted internally on an outside wall with the air inlet and flue gas outlet discharged direct to atmosphere through the same wall terminal. The arrangement is suitable for rear, left or right hand discharge (although left hand discharge is the least preferable since this would mean some system pipework being fitted around the flue system).

The fittings supplied automatically include the necessary fall for the flue and the components should be installed level.

The standard balanced flue terminal kit (stock code no. GT237) and components are shown opposite.

Flues should generally be installed in accordance with BS 5440: Part 1.

The standard flue kit will cover the majority of typical installations, however if the lowest part of the flue terminal is fitted less than 2 metres (6.6ft) above ground, a balcony or above a flat roof to which there is access then the flue terminal must be protected by a terminal guard. Suitable guards are available from Gledhill Water Storage. Ensure the terminal guard is fitted correctly and securely using the screw holes provided.
3.0 DESIGN/TECHNICAL

Flue terminals must be installed and positioned in accordance with the requirements shown opposite.

The following should be considered when positioning the outlets.

- The terminals must be positioned on the outside of the building and must allow the free passage of air across them at all times.

- Avoid positions where the terminals are adjacent to projections, particularly under a balcony or immediately adjacent to a drain pipe.

- The position of a terminal must ensure that products of combustion produced from the boiler cannot enter the building or any adjacent building through windows, doors or any other means.

- The outlet flue terminal may produce a plume of water vapour and also some moisture droplets. This should be considered when positioning the flue terminal e.g. over a door or window. This is a normal feature of a high efficiency condensing appliance.

- It is acceptable to purchase extra components and extend the flue pipe, horizontally or vertically, up to a maximum of 4 metres in length. If an 87/90º bend is required this has an equivalent flue length of 0.6 metres.

**Note:** The 4 metre length does not include the conversion box and 87/90º bend provided with the standard kit. (see page 7)

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### Table: Balanced Flue Terminal Kit Requirements

<table>
<thead>
<tr>
<th>Location</th>
<th>Minimum Distance</th>
</tr>
</thead>
<tbody>
<tr>
<td>A Directly below an openable window or other e.g. an air brick</td>
<td>300mm</td>
</tr>
<tr>
<td>B Below gutters, soil pipes or drain pipes</td>
<td>75mm</td>
</tr>
<tr>
<td>C Below eaves</td>
<td>200mm</td>
</tr>
<tr>
<td>D Below balconies</td>
<td>200mm</td>
</tr>
<tr>
<td>E From vertical drain pipes and soil pipes</td>
<td>75mm</td>
</tr>
<tr>
<td>F From internal or external corners</td>
<td>75mm</td>
</tr>
<tr>
<td>G Above ground or balcony level</td>
<td>300mm</td>
</tr>
<tr>
<td>H From a surface facing a terminal</td>
<td>600mm</td>
</tr>
<tr>
<td>I From a terminal facing a terminal</td>
<td>1200mm</td>
</tr>
<tr>
<td>J Vertically from a terminal on the same wall</td>
<td>1500mm</td>
</tr>
<tr>
<td>K Horizontally from a terminal on the same wall</td>
<td>300mm</td>
</tr>
</tbody>
</table>
3.0 DESIGN/TECHNICAL

The location of the air inlet and flue/exhaust connections on the appliance are shown opposite. Each connection is provided with a push fit socket and is labelled.

The appliance location itself should have been chosen to comply with the relevant requirements of the GulfStream\textsuperscript{2000} Design Installation and Servicing Instructions.

Note: The concentric flue pipe used in the appliance cupboard means that the flue can be safely touched or clothes/towels etc can be stored next to the flue without any extra protection/insulation being required.

If the flue is run through a timber wall or cupboard, the concentric flue will automatically provide the necessary protection and a further air gap/insulation is not required. Recommendations on protection of combustible material are given in BS 5440: Part 2: Clause 20.
**4.0 INSTALLATION**

Make sure the appliance is in the correct position before commencing installation of the air/flue pipes.

The flue pipes must be assembled with the plain end of pipe (or fitting) nearest the appliance and the socket end furthest from the appliance.

Always adjust length of pipes by cutting the plain end, we would strongly recommend that a pipe cutter is used to cut the internal flue pipe which will reduce the possibility of any damage to the twin lip seal when making the joint.

The external flue pipe can be cut using a hacksaw as long as all burrs inside and outside are removed.

Keep the outside of the flue pipes clean and free of oil or grease.

Do not use any sealant or lubricant other than water.

When cutting the flue pipe it is essential that the inner flue must be left protruding by exactly 20mm (plain end).

The standard flue kit is suitable for a rear, left or right hand discharge.

The standard flue kit should be installed as follows for a left or right handed discharge:

1. Using the dimensions shown opposite and in 3.0 Design/Technical decide on the position of the appliance in the cupboard and the preferred flue option i.e. rear, left or right ensuring the minimum clearances are achieved around the appliance.

2. Measure and locate the flue outlet position ensuring this is in accordance with the minimum distances to adjacent features as shown opposite.

   Note: The necessary fall is incorporated in the wall terminal and therefore this should be installed level. However, any extension pipes should be laid to a fall of 50mm/metre (ie 3°) back to the GulfStream boiler.

3. Core drill a 120mm diameter hole through the external wall in the correct position and insert the wall terminal complete with clamp.

   If the sealing plates are being used insert the inner one on to the wall terminal at this stage.

   Note: If it is necessary to adjust the length of the wall terminal this should be done before inserting it through the wall.

**R/H Flue Option** (using standard flue kit)

**L/H Flue Option** (using standard flue kit)
4.0 INSTALLATION

4. Push the concentric boiler conversion box firmly into the sockets provided on the appliance ensuring the flue and air inlet are not exchanged. (The flue pipe socket on the appliance will be directly below the flue pipe connection on the adaptor). See diagram opposite. Fix in position on the appliance using the 4 screws provided.

5. Fit the 87/90° concentric bend to the adaptor using the clamp provided on the outside joint. Ensure the inner flue joint is fully pushed home.

6. Move the appliance into the correct position in the cupboard and make the joint between the 87/90° bend and the wall terminal using the clamp provided. Ensure the inner flue joint is fully pushed home.

7. If the sealing plates are being used insert the outer plate and fit both plates into position with the 4 screws and plugs provided ensuring the external plate is adequately sealed.

8. A terminal guard must be fitted if the lowest part of the flue terminal is fitted less than 2 metres above ground, a balcony or a flat roof to which there is access.

9. If a guard is required fix centrally using the plugs and screws provided. No part of the guard should be within 50mm of any part of the terminal.

Note: If the unit is to be installed using the rear flue option the above instructions should be followed but, a minimum distance of 150mm must be left between the back of the unit and the face of the internal wall to ensure that the concentric elbow can be clamped onto the balanced flue terminal without any obstruction - see sketch opposite.
4.0 INSTALLATION

The photographs opposite show the standard flue kit which is purchased with the main unit. The top two photographs show how the flue would run for a right hand discharge where the unit would be on an outside wall (for most houses this flue system would be sufficient to clear the outside wall with no shortening or extensions needed, however this would have to be checked on site). For walls with a greater thickness/larger cavity, or larger cupboards, either the 500 or 1000mm extension piece would be needed up to a maximum of 4 metres as shown on page 7 (See note 2, on page 7, regarding falls).

The photographs clearly show the conversion box secured to the unit with the four screws provided. The concentric bend is then secured to the conversion box using the clamp provided and finally the terminal guard is secured to the concentric bend using another clamp.

With the right hand discharge there are no obstructions to the system pipework or electrical supply. The same would apply to the rear flue option.

The two photographs opposite below show how the flue system would be installed for a left hand discharge. As you can see from these photographs the system pipework (in this case an open vented model), is positioned under the flue system although there is plenty of room left to bring the pipework behind or even in front of the flue system to rise to the F & E cistern (the same would apply to a sealed system model).
1. We only do business upon the Conditions which appear below and no other. Unless we so agree in writing these Conditions shall apply in full to any supply of goods by us or the exclusion of any Conditions or terms which may be proposed by any purchaser. These Conditions of Sale and Warranty Terms override those which are contained on the Invoice Forms and all Sales are now subject to these Conditions of Sale and Warranty terms only.

2. PRICE
Orders are accepted at the price ruling at the date of receipt of order, this price is our last published list price plus a supplement to allow for any increase in the price of copper between the dates of publication of our price lists ("the copper price supplement"). An order may not be cancelled or varied after acceptance without the written consent of the company. Such cancellation or variation shall be subject to such reasonable charges as may be appropriate.

3. SPECIFICATION
The goods are supplied in accordance with the Specifications (if any) submitted to the Purchaser and any additions and alterations shall be the subject of an extra charge. Any goods not so specified shall be in accordance with our printed literature or the literature of any of our component suppliers (subject to any modifications made since publication). If we adopt any changes in construction or design of the goods, or in the specification printed in our literature, the Purchaser shall accept the goods so changed in fulfilment of the order.

4. PAYMENT
The invoice price of goods shall be payable within 30 days of despatch by us of our invoice for the goods or such longer time as may be stated by our quotation or invoice. If we receive payment in full on or before the due date we will allow a discount of 5% except where we have quoted a special net price. If payment is not received in full on or before the due date we shall be entitled in addition to the invoice price to: (i) payment of a sum equal to any increase in the copper price supplement applicable to the particular goods sold between the date of receipt of order and the date of receipt of payment in full; and (ii) interest on any part of the invoice price unpaid after the due date at the rate of 3% per annum over the base rate for the time being of Midland Bank plc.

5. TIME
We give estimates of delivery dates in good faith and time of delivery is not nor shall be made of the essence of any contract nor shall we be liable for any loss or damage occurred by delay in delivery.

6. DELIVERY
We deliver free normally by our own vehicles within 25 miles of any of our manufacturing depots. Delivery to a place more than 25 miles from one of our manufacturing depots is subject to our quoted delivery charges. We reserve the right to make delivery of goods contained in one order by more than one consignment and at different times. Where a period is agreed for delivery and such period is not extended by our agreement, the Purchaser shall take delivery within that period. If the Purchaser fails to take delivery, we shall be entitled at the Purchaser's risk and expense to store the goods at the Purchaser's premises or elsewhere and to demand payment as if they had been despatched. Offloading at point of delivery shall be the responsibility of and be undertaken by the Purchaser.

7. SHORTAGES OR DAMAGE
Goods must be inspected before signature of delivery note and any damage, shortage or discrepancy noted on the delivery note and the goods returned on the same vehicle. The buyer must also give us immediate written notice of the damage, shortage or discrepancy so that we may prompt investigation.

8. RETURN OF GOODS
Goods may not be returned to the Company except by prior written permission of an authorised officer of the Company and such return shall be subject to payment by the Purchaser of handling and re-stocking charges, transport and all other costs incurred by the Company.

9. COMPANY LIABILITY
ALL OUR GOODS ARE MADE OF THE BEST MATERIALS FROM REPUTABLE MANUFACTURERS AND WHERE STATED ARE MANUFACTURED TO THE APPROPRIATE BRITISH STANDARD. COMPLAINTS MUST BE GIVEN TO US IMMEDIATELY BEFORE ANY ACTION IS TAKEN, AS RESPONSIBILITY CANNOT BE ACCEPTED IF REPAIRS OR RENEWALS ARE ATTEMPTED ON SITE WITHOUT OUR WRITTEN AUTHORITY.

Where we agree to rectify any defect, we reserve the right to undertake the work on our own premises. Provided that our product has been installed in accordance with any relevant codes of practice and in accordance with the bye-laws and requirements obtaining in any particular area we give the following warranties:

1. Domestic and Commercial Open Vented Cylinders and Tanks
If the copper cylinder or tank or any integral pipework proves to be defective either in materials or workmanship, we will either repair or supply replacement at our option with the closest substitute in the case of any obsolete product to any address in Great Britain.
(a) free of all charge during the first year after delivery by us.
(b) thereafter at a charge of one-tenth of the then current list price and any copper price supplement and delivery charge during the second year after delivery by us and increasing by a further one-tenth on the second and subsequent anniversary of delivery by us.

AND FURTHER WE WILL MEET THE CONTRACTORS/INSTALLERS REASONABLE COSTS IN REMOVING AND REPLACING ANY DEFECTIVE OPEN VENTED COPPER CYLINDER OR TANK WITH DEFECTIVE INTEGRAL PIPEWORK AS FOLLOWS:
(i) in the case of vessels of less than 80 imperial gallons capacity up to a maximum of one-half of the extent of our liability in regard to the replacement product as expressed in (1) (a) and (b) above.
(ii) in the case of vessels larger than 79 imperial gallons capacity up to a maximum of one-quarter of the extent of our liability in regard to the replacement product as expressed in paragraphs (1) (a) and (b) above.

2. Domestic Mains Fed Products
If the copper storage vessel itself or any integral pipework as part of the storage vessel assembly proves to be defective either in materials or workmanship, we reserve the right to either repair or supply replacements or the closest possible substitute in the case of any obsolete product and will collect and deliver to any address in England, Wales and Scotland (excluding all Scottish Islands).
(a) free of all charge during the first year after delivery by us.
(b) thereafter at a charge of one-fifth of the then current list price or any copper price supplement and delivery charge during the second year after delivery by us increasing by a further one-fifth on the second and subsequent anniversary of delivery by us.

AND FURTHER we will meet the contractors/installers reasonable costs in removing and replacing any defective copper storage vessel or storage vessel with defective integral pipework from the Domestic Mains Pressure Range of products up to a maximum of one-third of the extent of our liability in regard to the replacement product expressed in (2) (a) and (b) above.

3. Components of our products other than Storage Vessels and Integral Pipework. We will either extend to the purchaser the same terms of warranty as we are given by the manufacturer of the component or if the manufacturer does not give any warranty, replace free of charge any component which becomes defective within twelve months after the date of the delivery of the goods by us and is returned to us at the purchaser's expense but we shall not meet the cost of removal or shipping or return of the component or any other cost charges or damages incurred by the purchaser.

4. In the case of the Gulfstream range of products any heat generator found to be defective and admitted to be such by us either as regards materials or workmanship within 12 months from date of installation or 18 months from date of manufacture whichever is the sooner, will be repaired or replaced at our option. AND FURTHER we will meet the contractors/installers reasonable costs in removing and replacing any defective heat generator up to a maximum of one-third of the extent of our liability in regard to the replacement product.

5. In the case of goods manufactured solely in accordance with our specification and designs and in respect of any installation work carried out by us or on our behalf, our entire liability and the purchaser’s sole remedies (subject to (1-4) above) shall be as follows:
(a) we accept liability for death or personal injury to the extent that it results from our negligence that of our employees agents or subcontractors.
(b) subject to paragraph (d) below, we accept liability for direct loss or damage to tangible property to the extent that such damage is caused by our negligence that of our employees agents or subcontractors.
(c) our total liability to the purchaser over and above any liability to replace under (1 - 4) above (whether in contract or in tort including negligence) in respect of any one cause of loss or damage claimed to result from any breach of our obligations hereunder, shall be limited to actual money damages which shall not exceed £20,000 provided that such monetary limit shall not apply to any liability on the part of ourselves referred to in paragraph (a) above.
(d) except as provided in paragraph (a) above but otherwise notwithstanding any provision herein contained in no event shall we be liable for the following loss or damage howsoever caused and even if foreseeable by us or in our contemplation:
(i) economic loss which shall include loss of profits, business revenue, goodwill or anticipated savings.
(ii) damages in respect of special indirect or consequential loss or damage (other than death, personal injury and damage to tangible property).
(iii) any claim made against the purchaser by any other party.

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(f) nothing in these Conditions shall confer on the purchaser any rights or remedies to which the purchaser would not otherwise be legally entitled.

(ii) notwithstanding any other provision contained herein the Purchaser’s hereby agree to fully indemnify us against any damages losses costs claims or expenses incurred by us in respect of any claim brought against us by any third party for:-

(a) any loss injury or damage wholly or partly caused by any goods supplied by us or their use.

(b) any loss injury or damage wholly or partly caused by the defective installation or sub-standard workman-

ship or materials used in the installation of any goods supplied by us.

(c) any loss injury or damage in any way connected with the performance of this contract.

Provided that this paragraph (6) will not require the Purchaser to indemnify us against any liability for our own acts of negligence or those of our employees agents or sub-contractors.

10. VARIATION OF WARRANTY AND EXCLUSION

Should our warranty and exclusion be unacceptable we are prepared to negotiate for variation in their terms but only on the basis of an increase in the price to allow for any additional liability or risk which may result from the variation.

Purchasers are advised to insure against any risk or liability which they may incur and which is not covered by our warranty.

11. RISK AND RETENTION OF TITLE

(a) goods supplied by us shall be at the Purchaser’s risk immediately upon delivery to the Purchaser or into custody on the Purchaser’s behalf or to the Purchaser’s Order. The Purchaser shall effect adequate insurance of the goods against all risks to the full invoice value of the goods, such insurance to be effective from the time of delivery until property in the goods shall pass to the Purchaser as hereinafter provided.

(b) property in the goods supplied hereunder will pass to the Purchaser when full payment has been made by the Purchaser to us for:-

(i) the goods of the subject of this contract.

(ii) all other goods the subject to of any other contract between the Purchaser and us which, at the time of payment of the full price of the goods sold under this contract, have been delivered to the Purchaser but not paid for in full.

(c) until property in the goods supplied hereunder passes to the Purchaser in accordance with paragraph (2) above.

(i) the Purchaser shall hold the goods in a fiduciary capacity for us and shall store the same separately from any other goods in the Purchaser’s possession and in a manner which enables them to be identified as our goods.

(ii) the Purchaser shall immediately return the goods to us should our authorised representative so request.

All the necessary incidents associated with a fiduciary relationship shall apply.

(d) the Purchaser’s right to possess the goods shall cease forthwith upon the happening of any of the following events, namely:-

(i) if the Purchaser fails to make payment in full for the goods within the time stipulated in clause 4 hereof.

(ii) if the Purchaser, being a company, does anything or fails to do anything which would entitle an administrator or an administrative receiver or a receiver to take possession of any assets or which would entitle any person to present a petition for winding up or to apply for an administration order.

(iii) the Purchaser shall forthwith inform us in writing of the fact and circumstances of such loss, theft, damage or destruction.

12. NON-PAYMENT

If the Purchaser shall fail to make full payment for the goods supplied hereunder within the time stipulated in clause 4 hereof or be in default of payment for any other reason then, without prejudice to any of our other rights hereunder, we shall be entitled to stop all deliveries of goods and materials to the Purchaser, including deliveries or further deliveries of goods under this contract. In addition we shall be entitled to terminate all outstanding orders.

13. RISK

All goods sold by us shall be at the sole risk of the Purchaser from the date of despatch by us of the invoice for their price.

14. VALUE ADDED TAX

All prices quoted are exclusive of Value Added Tax which will be charged at the rate ruling at the date of despatch of invoice.

15. TRADE SALES ONLY

We are only prepared to deal with those who are not consumers within the terms of the Unfair Contract Terms Act 1977, the Sale of Goods Act 1979 and the Supply of Goods and Services Act 1982. Accordingly any person who pur-

16. JURISDICTION

The agreement is subject to English/Scots law and any dispute arising hereunder shall be settled in accordance therewith dependent upon the location.