# Water Heating



### SOLUTIONS





## HOT WATER STORAGE



A range of compact, low maintenance, stainless steel plate heat exchangers

#### OUTPUTS FROM 0.25 L/Sec to 5.0 L/Sec

- Instant, continuous hot water.
- 99% efficient, minimum heat loss.
- Compact with small footprint.
- Stainless steel heat exchanger for long life.
- Design reduces scale by "Scrubbing Action".
- Accurate temperature control to "avoid" Legionella risk.
- Pumps & controls all fitted for immediate connection.

PHE units are supplied ready for installation with primary pumps, mixing valve & controls all fitted. They are designed to raise secondary hot water supplies from  $10^{\circ}$ C to  $60^{\circ}$ C with primary water at a nominal 82°C.

The built in controls continuously monitor secondary temperature & modulate the primary water to maintain a continuous supply. All functions of the controller can be linked to external BEMS systems. PHE's can be matched to Buffer Tanks if insufficient boiler power is available. Secondary recirculation pumps can be matched & wired into the control panel.

Temp

Slat

Secondary

Bow





A range of high efficiency, fast recovery, indirect stainless steel calorifiers.

#### CONTINUOUS OUTPUTS 980 L/Hr to 4234 L/Hr STORED CAPACITY 140 to 1,000 LITRES

- Simple installation.
- Rippled stainless steel inner tank for improved heat exchange and rapid recovery.
- E models include backup immersion heater.
- Low maintenance, scale shedding design.
- Fully insulated self coloured plastic outer casing, larger models are steel cased.
- 5 year guarantee on inner tank.
- Small footprint.
- Suitable for modular use.
- Fitted control panel supplied with thermostat and connection for pumps or motorised valves

HR Calorifiers are designed around two concentric tanks. An inner stainless steel tank is surrounded by a mild steel outer tank. Primary heating water circulates between the tanks to heat the domestic water in the inner tank. Rapid heat transfer is provided by the extended surface area of the corrugated inner tank, which has the added benefit of flexing to help prevent scale build-up on internal surface.

The tanks are enclosed in a self coloured plastic outer casing complete with 30mm of CFC free insulation fitted, together with an integral control panel. Larger models being steel cased.



### INDEPENDENT HOT WATER WH INDIRECTLY FIRED WATER HEATERS

## HOT WATER STORAGE



A range of independent, high efficiency, stainless steel, indirectly fired water heaters.

#### OUTPUTS FROM 37kW

- Indirect fired operation from 'tank-in-tank' design giving rapid recovery times.
- Long life, scale shedding, stainless steel inner tanks with 5 year warranty.
- Built in programmer and controls.
- Choice of gas, oil or dual fuel burners including pre-mix & modulating burners.
- Small footprint with high outputs.
- Suitable for modular installation, or as a 'combi boiler'.

The water heaters are based on a stainless steel inner tank surrounded by an outer primary tank located above a combustion chamber.

Heated primary water transfers heat via the extended surface area of the corrugated inner tank. This unique design with its built in pumped circulation eliminates hot spots, reduces scale build-up and avoids stratification and associated Legionella problems.

The combustion chamber is water cooled for maximum heat recovery and a centrally located flue with stainless steel turbulators, ensures maximum efficiency.

The tanks and combustion chamber are enclosed within an enamelled steel casing lined with 30mm insulation.







A range of free standing, stainless steel buffer tanks.

#### STORED CAPACITY 300L to 500L

- Stainless steel tank for long life with 5 year warranty.
- Choice of top or rear connections for ease of installation.
- Built in thermometer.
- Built in thermostat to control heat source.
- Small footprint.
- Suitable for modular applications.

The economically priced buffer vessels are designed to be used as a source of stored domestic hot water meeting peak demands within a building.

They can be connected to Beeston Plate Heat Exchangers, Calorifiers or Water Heaters where it is uneconomical to size the primary heat source to meet peak demands that may only last for a matter of minutes.



### **Water Heating Solutions**







Model	Width A	Depth B	Height C	Weight ka	Capacity
HRE 301	680	680	1860	89	281
HRE 501	750	750	2020	119	473



### INDIRECTLY FIRED WATER HEATERS



F

EATING



HIGH RECOVERY CALORIFIERS



Model	Width A	Depth B	Height C	Max Continuous Water Output L/h @40°C @45°C @60°C		
HRSLE130	Ø 555	-	960	658	564	320
HRSLE160	Ø 555	-	1160	890	763	465
HRSLE210	Ø 555	-	1435	1132	970	576
HRSLE240	Ø 555	-	1680	1527	1309	769
HRSL <b>320</b>	Ø 660	-	1550	2093	1794	1037
HRSL <b>420</b>	Ø 660	-	1975	2536	2058	1153
HR <b>601</b>	750	750	1865	2511	2152	1232
HRJ <b>800</b>	1020	1250	1915	2865	2458	1395
HRJ <b>1000</b>	102-	1650	2315	3210	2751	1552

Beeston Heating maintain a policy of continuous research and development, and reserve the right to alter specifications when necessary.

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